

SKF Technical Bulletin

VKBA 6781



BMW 1 (F20/21), 2 Convertible (F23), 2 Coupe (F22, F87), 3 (F30, F80), 3 Gran Turismo (F34), 3 Touring (F31), 4 Convertible (F33, F83), 4 Coupe (F32, F82), 4 Gran Coupe (F36)



Mandatory replacement of the screws M12 X 1,50 mm included in the kit!



SKF kit	OE Nb
VKBA 6781	31 20 6 794 850, 31 20 6 857 230, 31 20 6 867 256, 31 20 6 876 840

The above-mentioned wheel bearing kit is mounted to the front steering knuckle with four screws. When installing the new SKF wheel bearing VKBA 6781, it is **mandatory** to use the supplied screws **M12 X 1,50** to ensure that the correct thread pitch is matching between the screws and bearing.

VKBA 6781



Pitch: M12x1,50

Always follow the Mounting instructions:

- It is recommended to install the screws first by hand and then finish tightening to specified torque using a torque wrench
- Never use an impact wrench for tightening of the screws
- Always refer to the OE tightening torque specifications

WARNING: Use of wrong screws will destroy the threads and this can result in the loss of the wheel!

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