



VKBA 6800

Technical Bulletin - February 2015

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Front Wheel: MAZDA 3 (BK12, BK14)

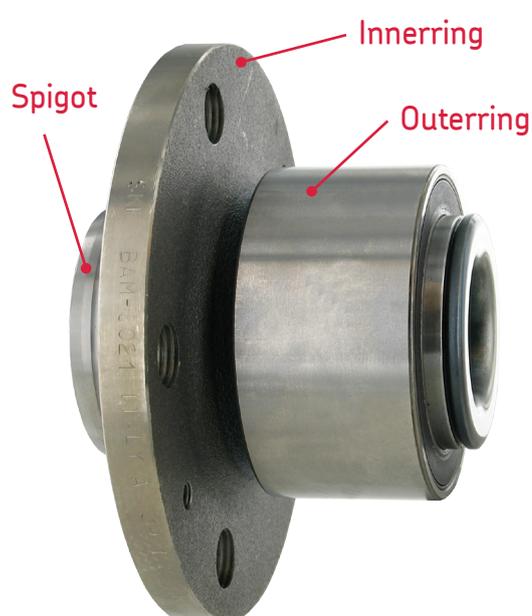


HBU 2.1 – a bearing design needing special tools



A specific wheel bearing design called HBU 2.1 is becoming more and more common on the market. This bearing design requires the use of special tools for dismounting and especially mounting the bearing on the vehicle. SKF has no tools in the range for the moment but a variety of tools are offered by different tool manufacturers and some are also designed and used by OE garages.

Here is some information about this specific bearing.



The characteristics of an HBU 2.1

- It is a pre-assembled unit, combining bearing with the hub
- The rotating inner ring flange, with threaded holes or studs, has a spigot designed to centre and mount brake disc and wheel
- The bearing can have a magnetic impulse ring
- The bearing comes with or without a snap ring

Advantages with a HBU 2.1

- Increased stiffness
- Lower run-out
- Reduced number of components
- Reduction of pre-load spread

Basic fitting instructions for HBU 2.1

Always use the proper tools for all steps.

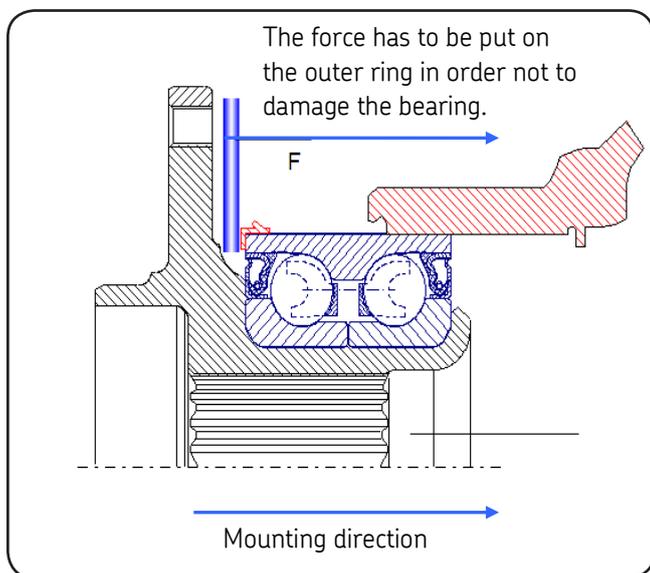
1. Remove the old bearing from the steering knuckle
2. Carefully clean the surface in the steering knuckle and make sure, that there are no heavy or deep scratches or any other damages in the housing bore.
3. Install the new HBU 2.1 pressing on the outer ring side of the bearing

The critical part is that the mounting pressure must be put on the outer ring. Pressing on the inner ring – the flange – will seriously damage the bearing and lead to premature failure.

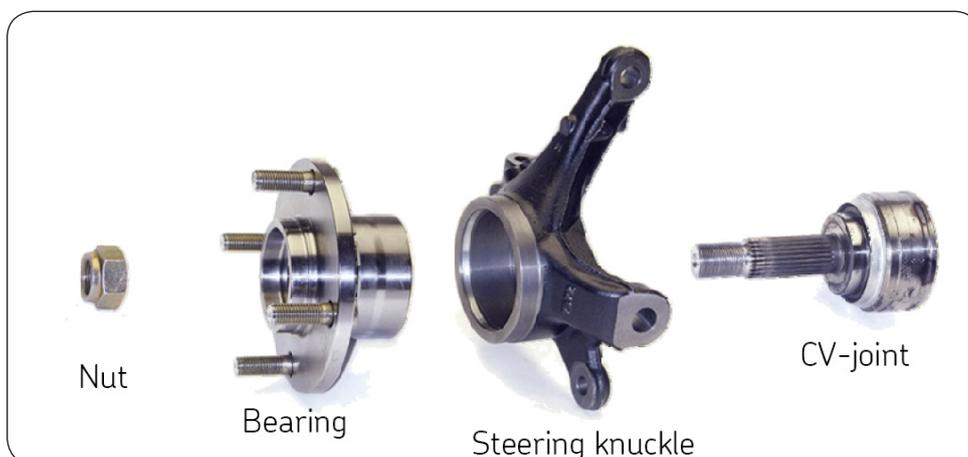
It is important to use proper tools as well as follow the mounting steps.



Warning! Never try to reuse the old bearing after dismounting it!



Bearing HBU 2.1 and surrounding components



Install confidence
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