

# **SKF Technical Bulletin**

VKBD 1013 – Fitting Instructions / Mandatory replacement of the nut



RENAULT Trafic II, OPEL/VAUXHALL Vivaro, Combi, NISSAN Primastar



Fitting instructions: Mandatory replacement of the nut included in the kit!



OE Nb: Renault 77 11 130 076, Opel: 44 08 276, 91159916 Nissan: 43206-00Q0D, 43206-00QAC, 43206-00QAD

# **Fitting Instructions**



Dismount the old wheel brake disc, nut and mounting cap. Never re-use the old nut and cap.



Clean the axle stub from all dirt and pollution. To avoid rust after mounting, always use SKF Antifret (LGAF 3E/0.5) on the stub axle before mounting the bearing.



When installing the bearing and the brake disc, apply the force ONLY on the inner ring of the bearing.







## VKBD 1013 – Fitting Instructions / Mandatory replacement of the nut



The mounting instructions inside the kit ensure you to operate the right fitting instructions!

It emphasizes the importance of throwing the old dismounted nut away and use the nut included in the box.

## Troubleshooting



Likely causes

- · Wrong tools used
- Wrong applied force
- Re-use of the old mounting nut

## **Consequences**

- · Bearing inner rings could be separated during mounting
- · Balls, tapers and raceways are damaged
- Premature bearing failure/damage (due to water ingress....)

## **Solution**

- Use proper tools
- Apply correct force
- Use the new nut contained in SKF kit as specified on the warning sticker on SKF box





## You Tube Click here to watch SKF technical videos on Youtube!

© SKF Group 2016

The contents of this publication are the copyright of the publisher and may not be reproduced (even extracts) unless written permission is granted. Every care has been taken to ensure the accuracy of the information contained in this publication but no liability can be accepted for any loss or damage whether direct, indirect or consequential arising out of the use



