

VKMA 05609 / VKM 25207

Technical Bulletin – January 2013



Chevrolet, Opel, Vauxhall

VKMA 05609



SKF Timing belt kit replacement
VKMA 05608 and VKMA 05702 are replaced by VKMA 05609



OE #: 16 06 384 / 93196791 replaced by 16 06 389 / 93188137

VKM 25207



SKF Timing idler kit replacement
VKM 25215 and VKM 25216 are replaced by VKM 25207



OE #: OE #: 6 36 730 / 6 36 928 / 94106001 / 97376296

Car Maker	Main model	Engine
Chevrolet	Cruze	1.7 D
Opel	Astra G, Astra H, Astra J, Combo B, Corsa C, Corsa D, Meriva A, Meriva B, Mokka, Zafira B	1.7 DI / 1.7 DTI / 1.7 CDTI
Vauxhall	Astra Mk IV, Astra Mk V, Astra Mk VI, Combo Mk II, Corsa Mk II, Corsa Mk III, Meriva Mk I, Meriva Mk II, Mokka, Zafira Mk II	1.7 DI / 1.7 DTI / 1.7 CDTI

For detailed application, please refer to TecDoc or the latest SKF catalogue.

In line with market demand and OE evolution, SKF has decided to combine VKMA 05608 and VKMA 05702 into a single kit, VKMA 05609. All metal parts and belt remain the same, SKF has decided to include all the fasteners in one complete kit.

The main difference compared to the previous kits is the different length of the idler's bolt.

VKMA kits evolution



VKMA 05609 kit content

The tensioner bolt and the tensioner stud are common to all applications.



Important note!

The SKF kit contains two bolts for the idler as in the OE kits (1606389 – 93188137).

The length of the new bolt must be the same as the length of the used bolt.

VKMA 05609



+ Tensioner bolt
Dim. M10x45



+ Tensioner stud



+

Idler bolt
Dim.: M12x45

OR



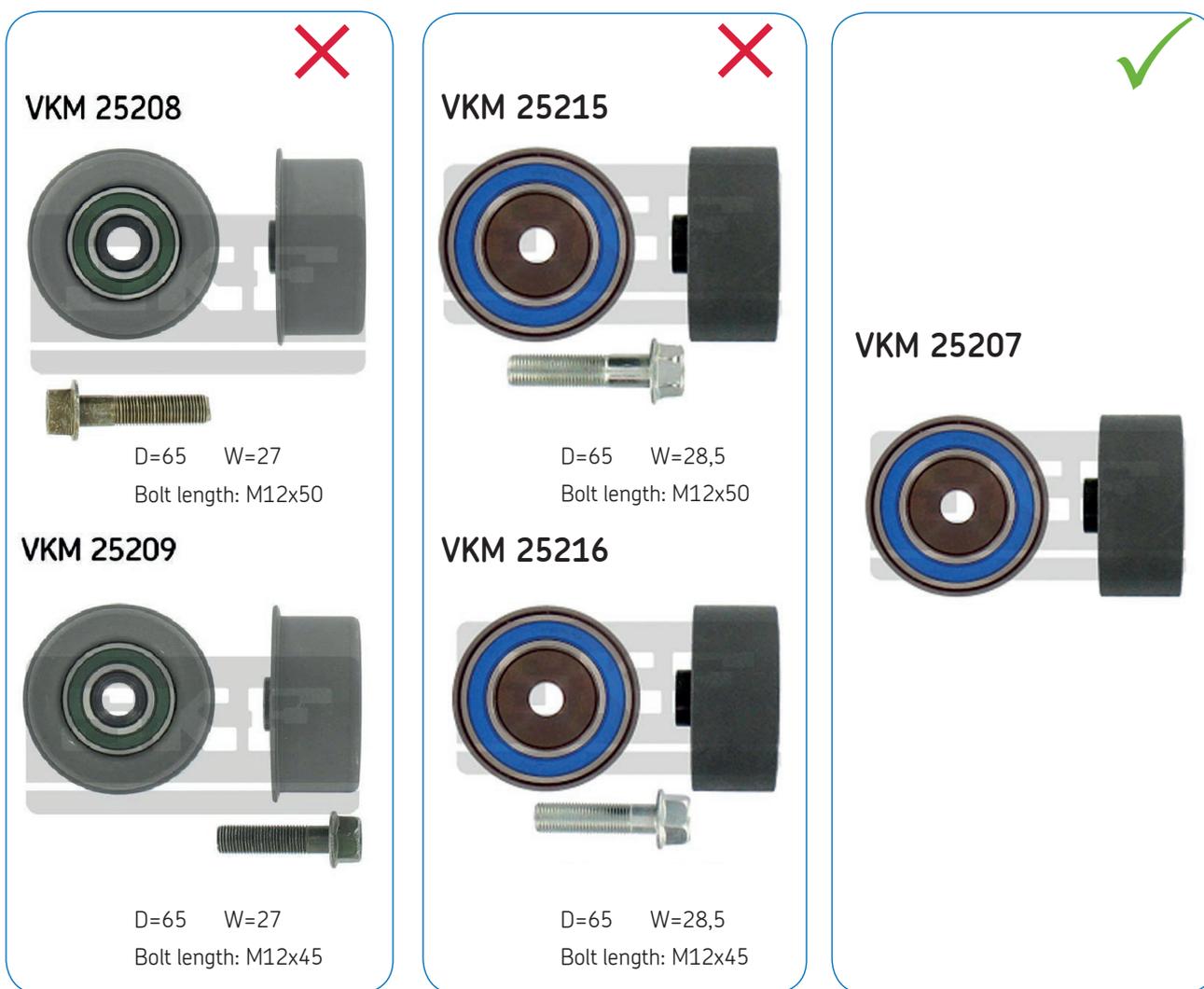
Idler bolt
Dim.: M12x50



VKM 25207 kit evolution

The evolution of the timing idler kit VKM 25207 (the idler can also found in the timing belt kit VKMA 05609):

The GM Group has changed the design of two engine idlers. Both VKM 25208 and VKM 25209 were previously replaced by VKM 25215 and VKM 25216 respectively. The new idler has a higher load capacity. Considering that the idler is the same in both VKM 25215 and VKM 25216 and that the only difference is the bolt length, SKF has created a single kit for the two different set of applications → VKM 25207 (without any bolt).



SKF kit content evolution



SKF complete repair offer

All fasteners are included into the timing kit VKMA 05609.

© SKF is a registered trademark of the SKF Group.

© SKF Group 2013

The contents of this publication are the copyright of the publisher and may not be reproduced (even extracts) unless prior written permission is granted. Every care has been taken to ensure the accuracy of the information contained in this publication but no liability can be accepted for any loss or damage whether direct, indirect or consequential arising out of the use of the information contained herein.

