



VKM 33002

Technical Bulletin - April 2010



CITROEN Berlingo, BX, Evasion, Jumper, Jumpy, Xantia, XM, Xsara, ZX
 PEUGEOT 306, 405, 406, 605, 806, Boxer, Expert, Partner
 FIAT/LANCIA Ducato, Scudo, Ulysse, Zeta



Fitting recommendations – Mandatory refit of the plastic cover



OE #: PSA 5751.38

FIAT 9627860780

CAR MAKER	MODEL	ENGINE	ENGINE CODES
CITROEN	Berlingo, BX, Evasion, Jumper, Jumpy, Xantia, XM, Xsara, ZX,	1.8 D, 1.9 D/SD/TD, 2.1 TD,	XUD7, XUD9, XUD11,
PEUGEOT	306, 405, 406, 605, 806, Boxer, Expert, Partner	1.9 D/DT/SLD/SRDT/TD/SL, 2.1 D/TD	XUD7, XUD9, XUD11
FIAT	Ducato, Scudo, Ulysse	1.9 D/TD, 2.1 TD	XUD9
LANCIA	Zeta	2.1 TD	P 8 C

Plastic cover removed

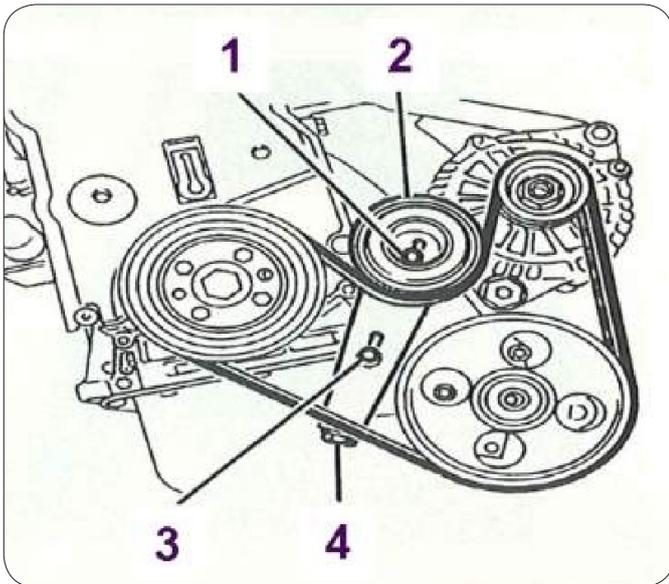


Plastic cover installed



VKM 33002 Fitting instructions

- 1) Loosen the retaining bolt (1) and the bolt fixed on the tensioner (3).
- 2) Release the tension (4), and remove the old belt, and tensioner (2).
- 3) Fit a NEW belt and the new tensioner.
- 4) Finger tighten the retaining bolts.
- 5) Follow the vehicle manufacturers recommendation, on setting the required tension.
- 6) Torque the retaining bolts, as per vehicle manufacturers recommendations.
- 7) Install the the plastic cover, ensuring that it is secured.



When fitting the new tensioner, it is **ALWAYS** necessary to fit the **NEW** plastic cover to avoid bearing wear and to make sure that no contamination (water ingress, dust...) could affect the bearing.

If the **NEW** cover is not installed correctly after adjusting the bearing, then there is a high risk of contamination! This will severely reduce the life of the tensioner!

Worn bearing due to the plastic cover not being refitted!

