



LuK Service Info



Special Tool 400 0240 10 and 400 0419 10

Double clutch cannot be pressed on to the end position

Manufacturer: Audi
Cupra
Seat
Škoda
VW

Engines: 1,5 TSI, TFSI, eTSI, TGI, TGI-CNG

LuK RepSet 2CT

Part no.: 602 0025 00

See parts catalogue for current assignment



Figure 1: Press-in sleeve in combination with adapter KL-0500-6031 Z LUK

VW Group vehicles with a DQ 200 gearbox and 1.5-liter EVO engines have a gearbox input shaft that is 11 mm longer. Therefore, it is no longer possible to assemble the double clutch using the press-in sleeve from supplementary kit 400 0419 10 that has been used to date and the first version of the double-clutch tool 400 0240 10.

To be able to correctly assemble the double clutch in these cases, the press-in sleeve from the tool kits used to date must be combined with an adapter (Fig. 1) during assembly. The adapter is available under item number KL-0500-6031 Z LUK directly from the manufacturer, Gedore Automotive GmbH, or under the article number 400 0619 10 via the Schaeffler online catalog.

Supplementary kit 400 0419 10 is being amended moving forward so that an adapted press-in sleeve is included during production. The new press-in sleeve can be identified by tool number KL-0500-6031 A. Amending the contents of the kit eliminates the need for an adapter.

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