

**0006** Technical Service Information

Concerns: **61-28975-20**

Make: **Mercedes Benz**

Model: **6-cylinder M 104 series engines**

Engine code: **M104.941-945 / 980 / 981 / 990-996**

**CHG metal reinforcement  
Mercedes Benz M 104**

The cylinder head gasket 61-28975-20 has been replaced by 61-28975-30. In this new version, additional metal reinforcements have been added to improve durability, particularly in high-performance engines.

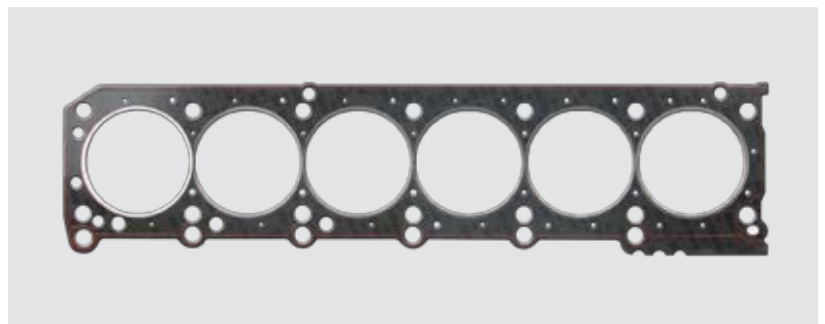


Fig. 1\_Old version, 61-28975-20

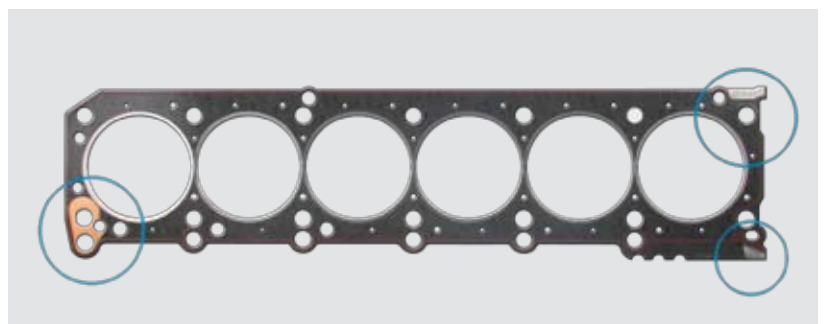


Fig. 2\_New version, 61-28975-30

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