

**0007**    **Technical Service Information**

Concerns:	<b>61-27005-30</b>
Make:	Mercedes Benz
Model:	6-cylinder OM 603 series engines
Engine code:	OM 603.912/913/931/960/961/963

## CHG metal reinforcement Mercedes Benz OM 603 61-27005-30 / -40 / -50

The cylinder head gasket 61-27005-30 has been replaced by 61-27005-40. In this new version, additional metal reinforcements have been added to improve durability, particularly in high-performance engines.

We also offer repair versions. These cylinder head gaskets have been standardized and are equivalent to the following Mercedes OES numbers:

OES 603 016 32 20 and OES 603 016 34 20 correspond to:

**REINZ 61-27005-40**

Thickness 1.75 mm; bore Ø 88.5 mm

OES 603 016 33 20 and OES 603 016 35 20 correspond to:

**REINZ 61-27005-50**

Thickness 2.00 mm; bore Ø 88.5 mm

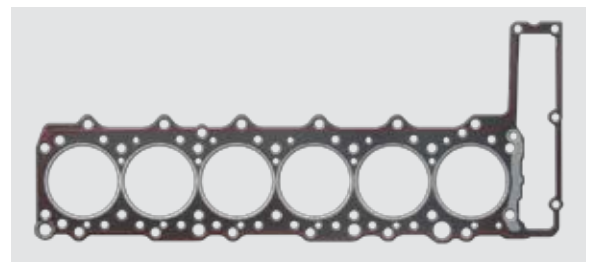


Fig. 1\_Old version without reinforcement

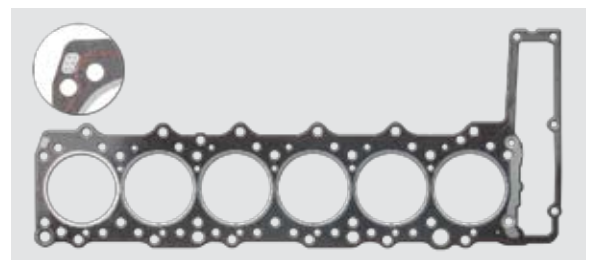


Fig. 2\_New version with reinforcement

**VICTOR REINZ – the easiest way to get a good gasket.**