

**0015** Technical Service Information

Subject: Cylinder head gaskets
Relates to: 61-36225-00 / -10
Make: Opel
Model(s): Agila, Astra, Combo, Corsa, Meriva, Tigra
Engine code: Z 12 XE, Z 12 XEP, Z 14 XEL, Z 14 XEP

**Repair thickness CHG 1.2 / 1.4
Opel Ecotec / Twinport /
Z 12 XE / P Z 14 XEL / Z 14 XEP**

Dear Customer,

With the new exclusive repair thickness for the Cylinder Head Gasket 61-36225-00 = Opel 56 07 837, Dana offers the perfect solution for reliable sealing of reworked cylinder heads and cylinder blocks.

The repair thickness is 0.25 mm thicker than the original. After necessary surface machining, this thickness thus offers best sealing results up to this measurement.

The order number for the repair thickness is **61-36225-10**.

Caution: After the cylinder head and cylinder block have been machined, the surface roughnesses must be in a tolerance band between 7 µm and 20 µm. The waviness value should not exceed 20 µm.

Yours faithfully,

Your Victor Reinz® Service Team



Figure_Cylinder head gasket, Reinz no. 61-36225