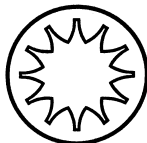
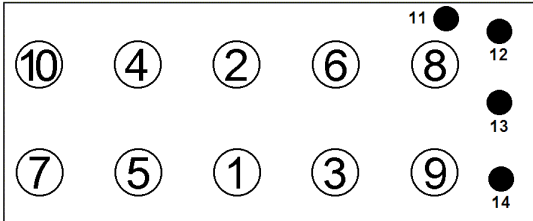


|                                                                                                                                                                                                                                |                                             |                                                                                                        |                                                                                                   |                                       |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------|--------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                                                                                                                                                       |                                             | <b>240.160</b><br>passend für / suitable for<br>adaptable à / adaptable a<br><br><b>Audi / Bentley</b> | <br>Das Original |                                       |
| <b>Tightening Instructions for Cylinder Head</b>                                                                                                                                                                               |                                             |                                                                                                        |                                                                                                   |                                       |
| <b>Instructions de serrage pour culasse</b>                                                                                                                                                                                    |                                             |                                                                                                        |                                                                                                   |                                       |
| <b>Prescripciones de apriete para culatas</b>                                                                                                                                                                                  |                                             |                                                                                                        |                                                                                                   |                                       |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                                                                                                                                                 |                                             | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete                                |                                                                                                   |                                       |
| <br><br>233.930<br>M 10x1,5x134                                                                                                               |                                             |                       |                                                                                                   |                                       |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                                                                                                                                                | * M10<br>30 Nm<br>60 Nm<br>➤ 90°<br>➤ 90°   | M6<br>10 Nm<br>➤ 90°                                                                                   |                                                                                                   |                                       |
| Zeichenerklärung / Explanations / Explication / Explicacion                                                                                                                                                                    |                                             |                                                                                                        |                                                                                                   |                                       |
| ✱                                                                                                                                                                                                                              | neue Zylinderkopf-schrauben verwenden       | use new cylinder head bolts                                                                            | utiliser des vis neuves                                                                           | emplar tornillos nuevos               |
| ★                                                                                                                                                                                                                              | Warmlauf (80°C)                             | warm up time (80°C)                                                                                    | chauffage (80°C)                                                                                  | calentamiento (80°C)                  |
| □                                                                                                                                                                                                                              | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt                                                                           | deserrer et serrer vis par vis                                                                    | aflojar y apretar tornillo a tornillo |
| ●                                                                                                                                                                                                                              | Setzzeit                                    | relaxation time                                                                                        | durée de tassement                                                                                | tiempo de espera                      |
| ➤                                                                                                                                                                                                                              | Drehwinkel                                  | torque angle                                                                                           | angle de serrage                                                                                  | ángulo de giro                        |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b><br><br>V8, TFSI, rechts/right<br><br>Mot. CEUC, CEUA, CGTA, CTFA, CRDB<br>CMMC, CMMD, CYCA, CYCB<br><br>S6, RS6, S7, RS7, A8, S8<br>New Continetal, Flying Spur |                                             |                                                                                                        |                                                                                                   |                                       |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601                                                                                                                                                 |                                             |                                                                                                        | <b>*240.160*</b>                                                                                  |                                       |