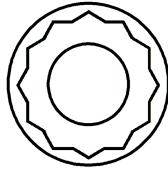
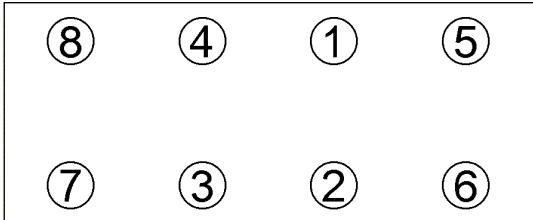


|                                                                                                                  |                                                |                                                                                   |                                                                                                   |                                          |
|------------------------------------------------------------------------------------------------------------------|------------------------------------------------|-----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|------------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                                         |                                                | <b>446.720</b>                                                                    | <br>Das Original |                                          |
| <b>Tightening Instructions for Cylinder Head</b>                                                                 |                                                | passend für / suitable for<br>adaptable à / adaptable a                           |                                                                                                   |                                          |
| <b>Instructions de serrage pour culasse</b>                                                                      |                                                |                                                                                   |                                                                                                   |                                          |
| <b>Prescripciones de apriete para culatas</b>                                                                    |                                                | <b>Ford</b>                                                                       |                                                                                                   |                                          |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                                   |                                                | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete           |                                                                                                   |                                          |
|                                 |                                                |  |                                                                                                   |                                          |
| 707.670<br>M 11 x 131                                                                                            |                                                |                                                                                   |                                                                                                   |                                          |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                                  | *<br>➤<br>➤                                    | 13 - 16 Nm<br>23 - 26 Nm<br>90°<br>90°                                            |                                                                                                   |                                          |
| Zeichenerklärung / Explanations / Explication / Explicacion                                                      |                                                |                                                                                   |                                                                                                   |                                          |
| ✱                                                                                                                | neue Zylinderkopf-<br>schrauben verwenden      | use new cylinder<br>head bolts                                                    | utiliser des vis<br>neuves                                                                        | emplar tornillos nuevos                  |
| ★                                                                                                                | Warmlauf (80°C)                                | warm up time (80°C)                                                               | chauffage (80°C)                                                                                  | calentamiento (80°C)                     |
| ☐                                                                                                                | Schrauben einzeln lösen<br>und wieder anziehen | loosen and tighten<br>each bolt                                                   | deserrer et serrer<br>vis par vis                                                                 | aflojar y apretar<br>tornillo a tornillo |
| ●                                                                                                                | Setzzeit                                       | relaxation time                                                                   | durée de tassement                                                                                | tiempo de espera                         |
| ➤                                                                                                                | Drehwinkel                                     | torque angle                                                                      | angle de serrage                                                                                  | ángulo de giro                           |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b>                                                   |                                                |                                                                                   |                                                                                                   |                                          |
| 86 mm Ø, left/links                                                                                              |                                                |                                                                                   |                                                                                                   |                                          |
| Ford Probe, 2,5 Ltr. V6, ab 10/1992><br>Mot.JP25 (Mazda) 121 kW (165 PS)<br>Mazda MX 6, 2496 ccm V6, ab 07/1991> |                                                |                                                                                   |                                                                                                   |                                          |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601                                   |                                                |                                                                                   | <b>*446.720*</b>                                                                                  |                                          |