

|                                                                                   |                                             |                                                                         |                                                                                                   |                                       |
|-----------------------------------------------------------------------------------|---------------------------------------------|-------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                          |                                             | <b>940.020</b>                                                          | <br>Das Original |                                       |
| <b>Tightening Instructions for Cylinder Head</b>                                  |                                             | passend für / suitable for<br>adaptable à / adaptable a                 |                                                                                                   |                                       |
| <b>Instructions de serrage pour culasse</b>                                       |                                             |                                                                         |                                                                                                   |                                       |
| <b>Prescripciones de apriete para culatas</b>                                     |                                             | <b>Lexus / Toyota</b>                                                   |                                                                                                   |                                       |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                    |                                             | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete |                                                                                                   |                                       |
|  | <div><div>⑧④②⑤⑨</div><div>⑩⑥①③⑦</div></div> |                                                                         |                                                                                                   |                                       |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                   | *<br><br>➤<br>➤                             | 36 Nm<br>36 Nm<br>90°<br>90°                                            |                                                                                                   |                                       |
| Zeichenerklärung / Explanations / Explication / Explicacion                       |                                             |                                                                         |                                                                                                   |                                       |
| ✱                                                                                 | neue Zylinderkopf-schrauben verwenden       | use new cylinder head bolts                                             | utiliser des vis neuves                                                                           | emplar tornillos nuevos               |
| ★                                                                                 | Warmlauf (80°C)                             | warm up time (80°C)                                                     | chauffage (80°C)                                                                                  | calentamiento (80°C)                  |
| ☐                                                                                 | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt                                            | deserrer et serrer vis par vis                                                                    | aflojar y apretar tornillo a tornillo |
| ●                                                                                 | Setzzeit                                    | relaxation time                                                         | durée de tassement                                                                                | tiempo de espera                      |
| ➤                                                                                 | Drehwinkel                                  | torque angle                                                            | angle de serrage                                                                                  | ángulo de giro                        |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b>                    |                                             |                                                                         |                                                                                                   |                                       |
| 2.5L EFI Dual-VVT-i Hybrid                                                        |                                             |                                                                         |                                                                                                   |                                       |
| Mot.: 2AR-FXE                                                                     |                                             |                                                                         |                                                                                                   |                                       |
| Ø: 91,0 mm / 11/16: 0,75 mm                                                       |                                             |                                                                         |                                                                                                   |                                       |
| Toyota Camry / Harrier / RAV 4                                                    |                                             |                                                                         |                                                                                                   |                                       |
| Lexus ES200/350/300H / NX Series                                                  |                                             |                                                                         |                                                                                                   |                                       |
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