

## CORTECO FITTING INSTRUCTIONS OIL SEAL 19036539B

Professional installation of the sealing flange with a PTFE lip.

### REMOVING THE FLANGE SEAL MODULE

- ▶ Always follow manufacturer's instruction for the removal or installation process
- ▶ Never use damaged tools
- ▶ Carefully check that the crankshaft surface is not damaged (grooves or scratches)
- ▶ Clean the cylinder block to remove silicon excess
- ▶ Add silicon if needed **(A)**, do not wait for more than 10 minutes before the new flange assembly

### INSTALLING THE FLANGE SEAL MODULE

- ▶ Do not remove the mounting sleeve from the seal before the installation **(B)**
- ▶ Do not use grease or oil **(C)**
- ▶ Push and slide the flange vertically to engine block face
- ▶ Fix the sealing flange with new bolts tightened at 10 Nm with a torque wrench **(D)**
- ▶ Remove the sleeve
- ▶ **Wait for at least 2 hours** before starting the engine for the PTFE seal lip to settle in the right position

### HANDLE WITH CARE

- ▶ Do not touch the PTFE seal lip with hands

### PROBLEMS IN CASE OF INCORRECT ASSEMBLY

- ▶ Oil leakage
- ▶ Engine problems

### FUNCTION OF THE FLANGE SEAL MODULE

- ▶ Ensures dynamic sealing of the crankshaft and static sealing of the engine block

Don't take a risk – Choose Corteco original quality.

