

**Attachment for steering gearboxes JRM482, JRM483, JRM484, JRM485, JRM486, JRM491, JRM496, JRM501, JRM584, JRM585, JRM586, JRM587, JRM588, JRM7482, JRM7485, JRM7486, JRM7491, JRM7501, JRM7584, JRM7585, JRM7586**

Due to a change in the series production, the steering gearboxes mentioned above have two different types of attachment threads - M12x1.25 and M12x1.75. For this reason, the thread pitch of the steering gearbox must be checked before installation. To check this use a thread gauge or turn the bolts by hand into the thread. The bolts must turn several times without using any specific force.



**Note: Using the wrong bolts will lead to the destruction of the steering gearbox!  
When replacing a steering gearbox TRW generally recommend the renewal of the attachment bolts.**



Bolt M12x1.75  
Ford OE number: 1774878  
Fiat OE number: 51915330



Bolt M12x1.25  
Ford OE number: 1675335  
Fiat OE number: 51856874

