

# Service-Information

Technical news 05/13

## Important installation recommendation!!

Correct assignment of the enclosed gasket set :

Affected water pump:  
**P1034**

**Problem:**

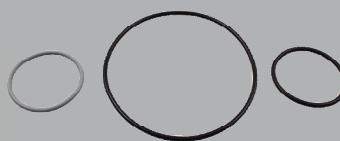
When installing the new coolant pump three different sealing rings (O-rings) are required. They differ in size and color. This installation instructions helps to ensure the correct positioning of the sealing rings.

**General instructions:**

1. Only work on a cold engine!
2. The cooling system must be well flushed!
3. Clean the sealing surface on the engine thoroughly !
4. Use only fresh coolant  
-The old coolant must be disposed of properly!
5. Please observe the instructions of the manufacturer with regard to compliance of the tightening torques and the order of tightening of the screws!
6. Never start the engine without coolant!  
The dry running destroy the mechanical seal

**Important note:**

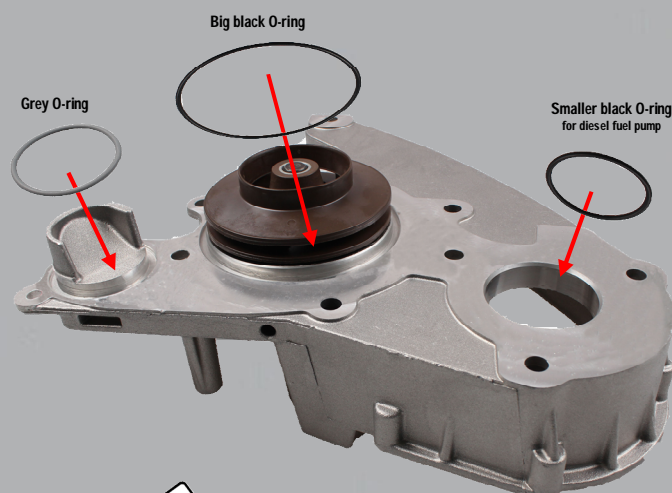
Please note the specifications of the vehicle manufacturer!



Important note:

The supplied gasket set consists of three different sealing rings which differ in size and color

**Correct fitting position:**



At O-rings, no additional sealant may be used!

**Used in vehicles:**

FIAT Ducato	2.3 JTD	IVECO Daily III	29L12	29L12V	35C12	35S12
	110 Multijet 2,3 D	IVECO Daily IV	29L10V	29L12V	29L12 V/P	
	120 Multijet 2.3 D		29L14C	29L14C/P	35S11V	
	130 Multijet 2.3 D		35C11V	35C13V	35S13V/P	
	150 Multijet 2.3 D		40C11V	40C13V/P	35S13DK	

comparable to  
OE-No.:  
504033770

**INFORMATION:**

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