

# 10087100

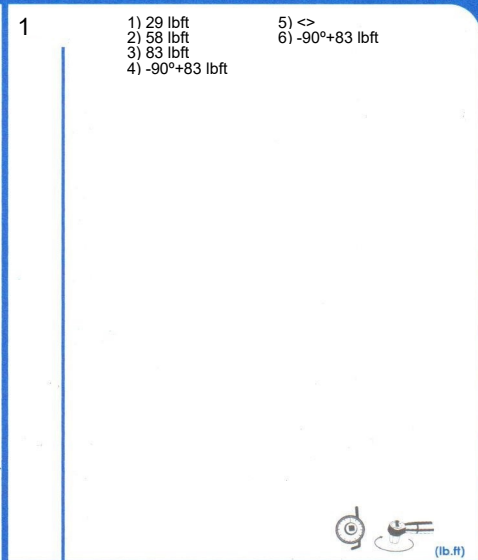
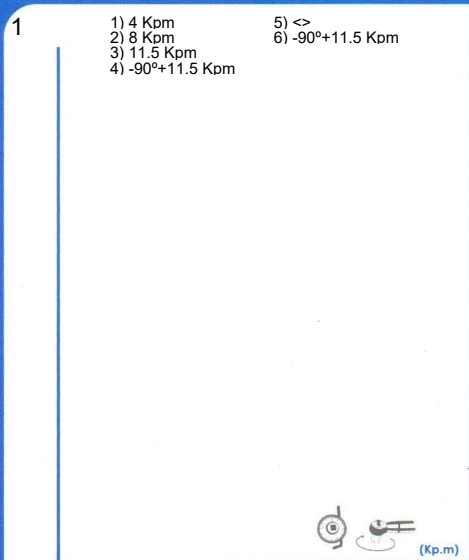
R010624

# LADA



c.c. 1690 (mm) 82 (mm)

1 17LTBI;OHC

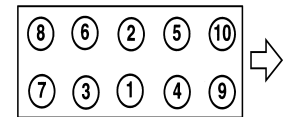


1 1000 Km -90°+11.5 Kpm **RETIGHTENING**

1 1000 Km -90°+83 lbf **RETIGHTENING**

**ROUGHNESS**

ALUMINIUM ALUMINIO	0.5 / 1.0 µm	2.3 µm MAX
CAST IRON FUNDICIÓN	1.5 / 1.8 µm	3.8 µm MAX



**TORQUE SEQUENCE**



**-90°+**  
**-180°**  
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LOOSEN NUT AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER  
 AFLOJAR NUT Y APRIAR TORNILLO A TORNILLO CON EL PAR Y ORDEN ESPECIFICADOS  
 LOOSEN ALL THE NUTS  
 AFLOJAR TODOS LOS TORNILLOS  
 RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT  
 LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET)  
 OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT  
 REOPEN THE MOTOR (UNTIL QUARTER TURN) (CAPOT APERTUR)  
 DEJAR ENRIANIR EL MOTOR (CUARTO TORNAS) (CAPOT APERTUR)  
 ABRIR EL TAPON DEL VASO DE EXPANSION DEL CIRCUITO DEL AGUA DE REFRIGERACION

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