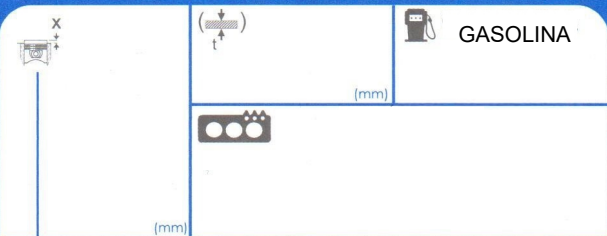


# 10121500

R010624

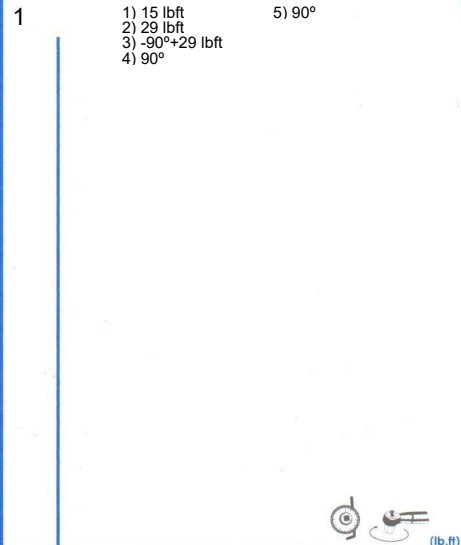
# SEAT, SKODA, VOLKSWAGEN



GASOLINA

c.c. 1984,1985 (mm) 82.5 (mm)

1 AEG;APK;AQY;ATM;AXA;AZG;AZH;AZJ;AZL;AZM;BBX;BEH;BER;BEV;BHP;BHY;BSX;CBPA;CEKA



1 NO

RETIGHTENING

1 NO

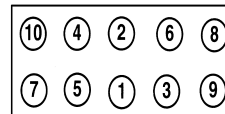
RETIGHTENING

1 81019300 M10X1.50X120(10)

### ROUGHNESS



ALUMINIUM ALUMINIO	0.5 / 1.0 µm	2.3 µm MAX
CAST IRON FUNDICIÓN	1.5 / 1.8 µm	3.8 µm MAX



TORQUE SEQUENCE

CHECK CATALOG

CHECK CATALOG



-90° +

-180°

<>

LOOSEN NUT AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER

AFLOJAR NUT Y APRETAR TORNILLO A TORNELLO CON EL PAR Y ORDEN ESPECIFICADOS

LOOSEN ALL THE BOLTS

AFLOJAR TODOS LOS TORNILLOS

RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT

LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET)

OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT

RODAR EL MOTOR HASTA LA APERTURA TOTAL DEL TERMOESTATO

DEJAR ENFRIAR EL MOTOR CUATRO HORAS (CONOPI ABIERTO)

ABRIR EL TAPON DEL VASO DE EXPANSION DEL CIRCUITO DEL AGUA DE REFRIGERACION

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