



ASSEMBLY INSTRUCTIONS

Sasic will not be responsible for damages if instructions are not followed.

1) Remove the steering to be replaced

This process does not present any difficulty but beware not to damage the pipes in order to recover the deposit.

2) Control of the power steering to be fitted

Compare the worn steering with the new part and be sure of product conformity. On certain steering you have to recover the check valve in the fluid hole bottom.

3) Rinse the circuit

Compulsory : You have to rinse the hydraulic circuit before adjusting the new steering in order to remove any impurity and always use hydraulic fluid recommended by the car manufacturer.

- Change the worn out oil.
- Fill pump tank with new oil to insure a complete circuit and pump cleaning. Beware not to make the pump work without oil.
- Renew the process up to the point of getting a clean and clear oil.
- Control if any metallic particles are in the oil by pouring oil on a white linen. Should you notice any metallic particles in the clean oil, replace hydraulic pump.

4) Fit the new steering

Keep up to the last moment plastic plugs on the new steering. Screw with care inlet and outlet pipes and beware not to damage the pipes and the steering boots.

5) Bleed the circuit

- Once the new steering is fitted fill again the hydraulic circuit with recommended new oil and bleed it in order to eliminate any air bubble which could be in the circuit. To bleed spin the driving wheel from buffer to buffer several times with a non running engine.
- Level the oil.

6) Control pump pressure

It is highly recommended to control pump pressure level.

