



## Service Info



# Change of tensioner pulley from manual to semi-automatic

Manufacturer: Ford

Model: Transit

Year of  
manufacture: to 12.2000

Engine: 2.5 TD, 2.5 DI

Part no.: 531 0504 10

OE number: 1136426  
1C1Q 6K254 AA

In the vehicle mentioned above, a manual tensioner pulley has been used in the timing gear to date. This part is being replaced by semi-automatic tensioner pulley 531 0504 10 and is also included in KITS 530 0143 10 and 530 0144 10.

The new tensioner pulley is fitted in exactly the same way as the old one. However, unlike with the manual tensioner pulley, the toothed belt is tensioned using a hexagon socket key.

To tighten the toothed belt, the clamping plate (1) must be turned using the hexagon socket key until the hole (3) is half-covered by the edge (2) of the clamping plate.



Image 1: 531 0504 10 — semi-automatic tensioner pulley

Observe the specifications of the vehicle manufacturer!

Spare parts and technical information can be found under [www.schaeffler-aftermarket.com](http://www.schaeffler-aftermarket.com) or [www.RepXpert.com](http://www.RepXpert.com).

Phone: +44 (0) 14 32 264 264\*  
Fax: +44 (0) 14 32 375 760  
hfd-info@schaeffler.com  
www.schaeffler-aftermarket.com

\* Calls from within the UK 08457 001100

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