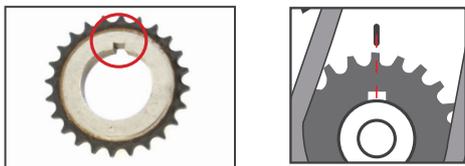


TIMING CHAIN KIT

LOWER CHAIN

1. Align crankshaft keyway with timing mark (A).

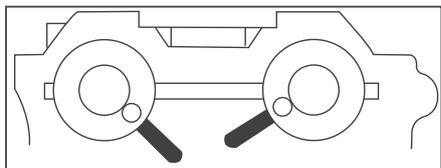


2. Fit lower timing chain ensuring marked chain links aligned:

2.1. Blue coloured link at idler sprocket & Yellow coloured link at crankshaft sprocket.



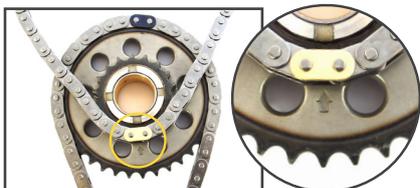
2.2. Align camshaft dowels and timing marks.



UPPER CHAIN

3. Fit upper timing chain ensuring marked chain links aligned:

3.1. Yellow coloured link at idler sprocket.



3.2. Blue coloured links at camshaft sprockets

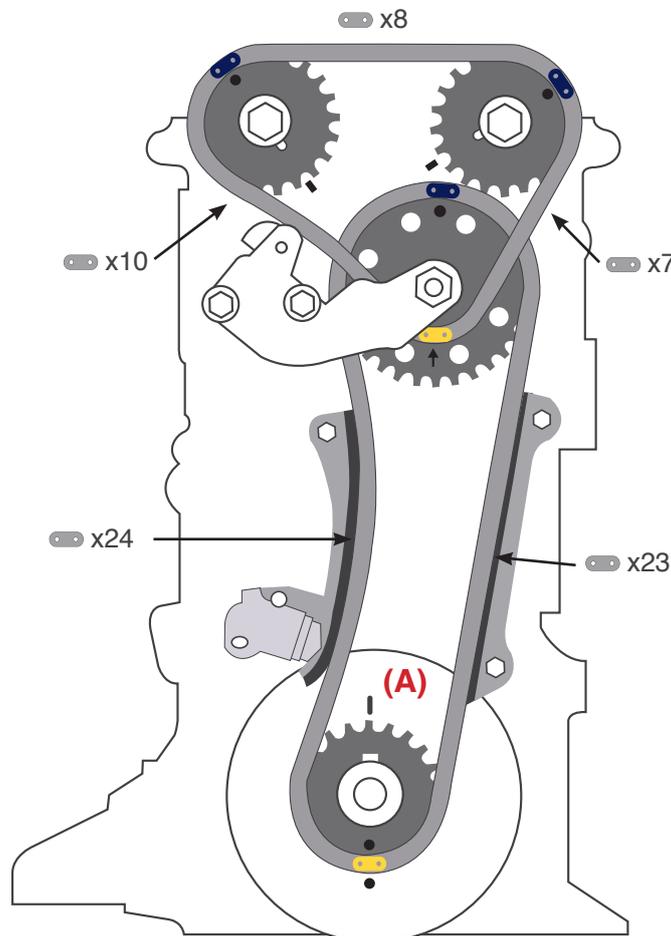


FINAL ASSEMBLY

4. Continue with final assembly (tightening bolts, tensioner installation etc.) then turn crankshaft two turns clockwise until crankshaft keyway and timing mark aligned (A). After this operation coloured link may not be aligned.

TC0635FK

Suzuki Grand Vitara J20A/2 (98-06)



Number of links:

LOWER CHAIN:

Yellow link → x24 → Blue link → x23

UPPER CHAIN:

Yellow link → x10 → Blue link → x8 → Blue link → x7

IMPORTANT INFORMATION

- Ensure tensioner gasket is replaced when kit is fitted – **supplied in kit**
- Ensure oil is changed according to OE manufacturer's specification and intervals.

Non-compliance with any of the above recommendations will lead to premature failure of the timing chain system.



BGA products are to be replaced by an experienced automotive installer. This information is to be used as reference only. Always seek manufacturer specification.