

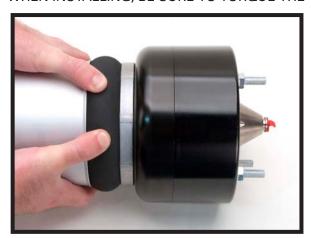
TSB 7A AIR LINE FITTING INSTRUCTIONS



TECHNICAL SERVICE BULLETINS, OR TSBs FOR SHORT, ARE NOTIFICATIONS MADE DIRECTLY BY MANUFACTURERS TO HELP AUTOMOTIVE TECHNICIANS DIAGNOSE AND REPAIR COMMONLY REPORTED PROBLEMS. A TSB IS ISSUED BY ARNOTT WHEN THERE IS A GROWING TREND WITH AN UNANTICIPATED ISSUE THAT INSTALLERS NEED TO BE MADE AWARE OF. ARNOTT TECHNICAL SERVICE BULLETINS ARE RECOMMENDED STEPS AND PROCEDURES FOR SPECIFIC PARTS AND OR COMPONENTS THAT SHOULD BE FOLLOWED TO AVOID INSTALLATION PROBLEMS.

AIR LINE FITTING INSTRUCTIONS

1. THIS PRODUCT SHIPS PRESSURIZED, PRIOR TO INSTALLATION PLEASE ENSURE IT IS PROPERLY INFLATED BY PRESSING ON THE EXPOSED PORTION OF THE AIR SPRING. THE AIR SPRING SHOULD BE FIRM AND RESEMBLE THE IMAGE BELOW. IF THE AIR SPRING IS NOT INFLATED OR DOES NOT RESEMBLE THE IMAGE BELOW, PLEASE CONTACT YOUR AUTHORIZED RETAILER. (FIGURE 1) WHEN INSTALLING, BE SURE TO TORQUE THE TOP MOUNTING NUTS TO 25N.M. (FIGURE 2)



TOP MOUNTING NUTS: TORQUE SPEC 25N.M. (18FT-LB)

FIGURE 1

FIGURE 2

2. REMOVE THREADED PLUG AND DISCARD. (FIGURES 3, 4)







FIGURE 4

Arnott[®] is committed to the quality of its products. If you have a question or problem with any Arnott product, please contact Arnott by calling 800-251-8993 during normal business hours or email techassistance@arnottinc.com.

(In the EU please call +31 (0)73 7850 580 or email info@arnotteurope.com).

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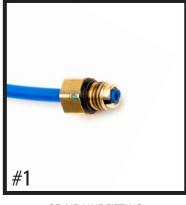




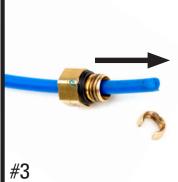


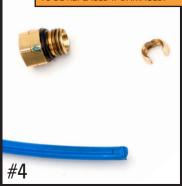
Prior to inserting the existing air line into the new air fitting you will need to remove the old original equipment air line fitting.

NOTE: SCRATCHES AND/OR DEEP CUTS IN THE AIR LINE CAN RESULT IN POSSIBLE LEAKS. INSPECT THE AIR LINE BEFORE INSERTION. AIR LINE NEEDS TO BE REPLACED IF DAMAGED.









OE AIR LINE FITTING

SLIDE THE THREADED PORTION UP THE LINE AND SPREAD THE COLLET OPEN TO REMOVE

SLIDE THE AIR FITTING OFF OF THE AIR LINE

AIR LINE IS READY FOR INSTALLATION

INSTALLATION - USING THE NEW AIR LINE FITTING PROVIDED IN THE KIT



THREAD THE INCLUDED AIR LINE FITTING INTO THE VALVE

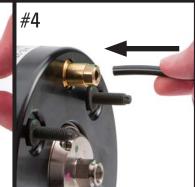
2



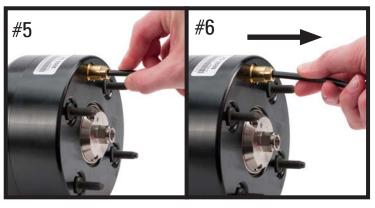
TIGHTEN FITTING TO APPROX. 2NM (18 IN-LBS/1.5 FT-LBS)



REMOVE AND DISPOSE OF THE SHIPPING PIN



INSERT AIR LINE INTO THE AIR LINE FITTING UNTIL IT STOPS



AIR LINE INSERTED

GENTLY PULL ON AIR LINE TO CONFIRM IT IS FULLY SECURED BY THE AIR LINE FITTING